

8 7 6 5 4 3 2 1

ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6320G14431-8G-1	PACKAGING ASSY
-4	1	RBW6320G14431-8G-4	POSITION PLACARD
5	1	RBW6320G14831-8G	T/R DRIVE QUILL RING NUT REMOVAL / INSTALLATION ASSY
6	1	RBW6320G15131-8G	T/R DRIVE QUILL LOCKWASHER REMOVAL
7	1	RB41011	DART PLACARD
8	4	McMaster#97524A032 OR EQUIV.	ALUMINUM SEALING BLIND RIVETS 1/8" DIA. x 0.425" LG.

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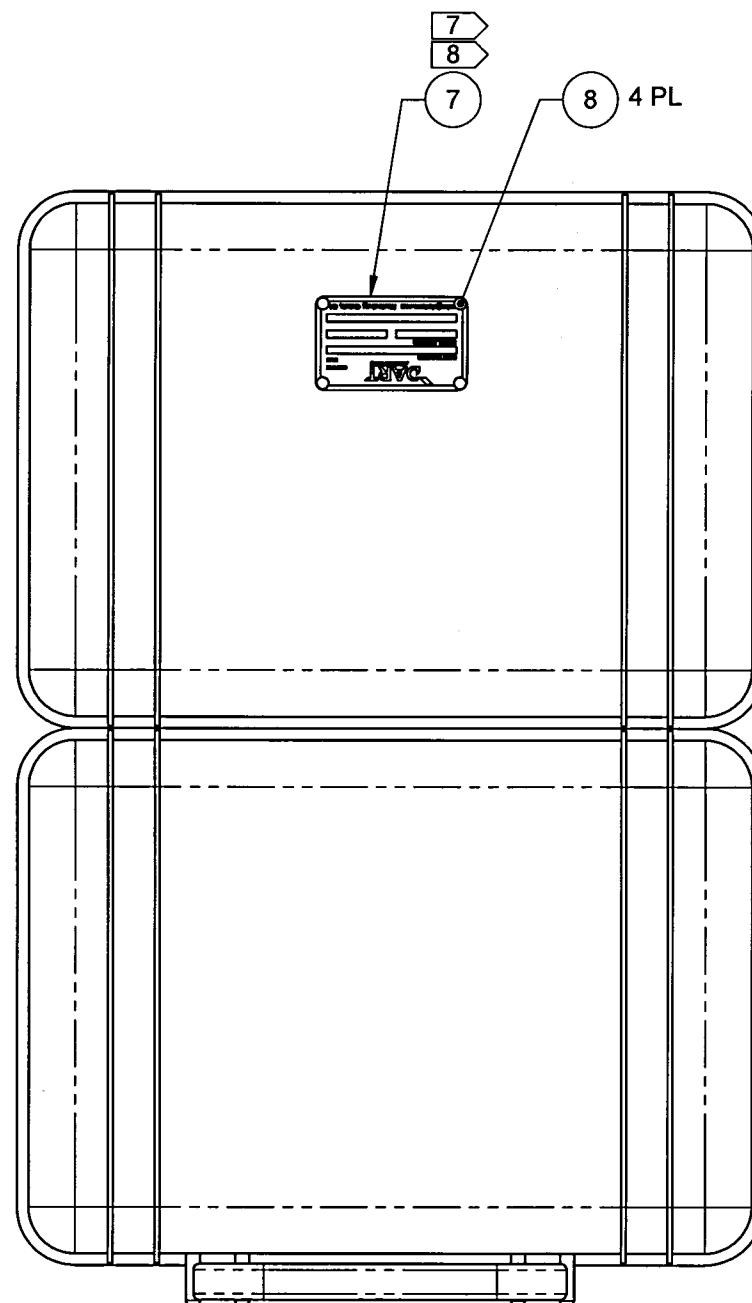
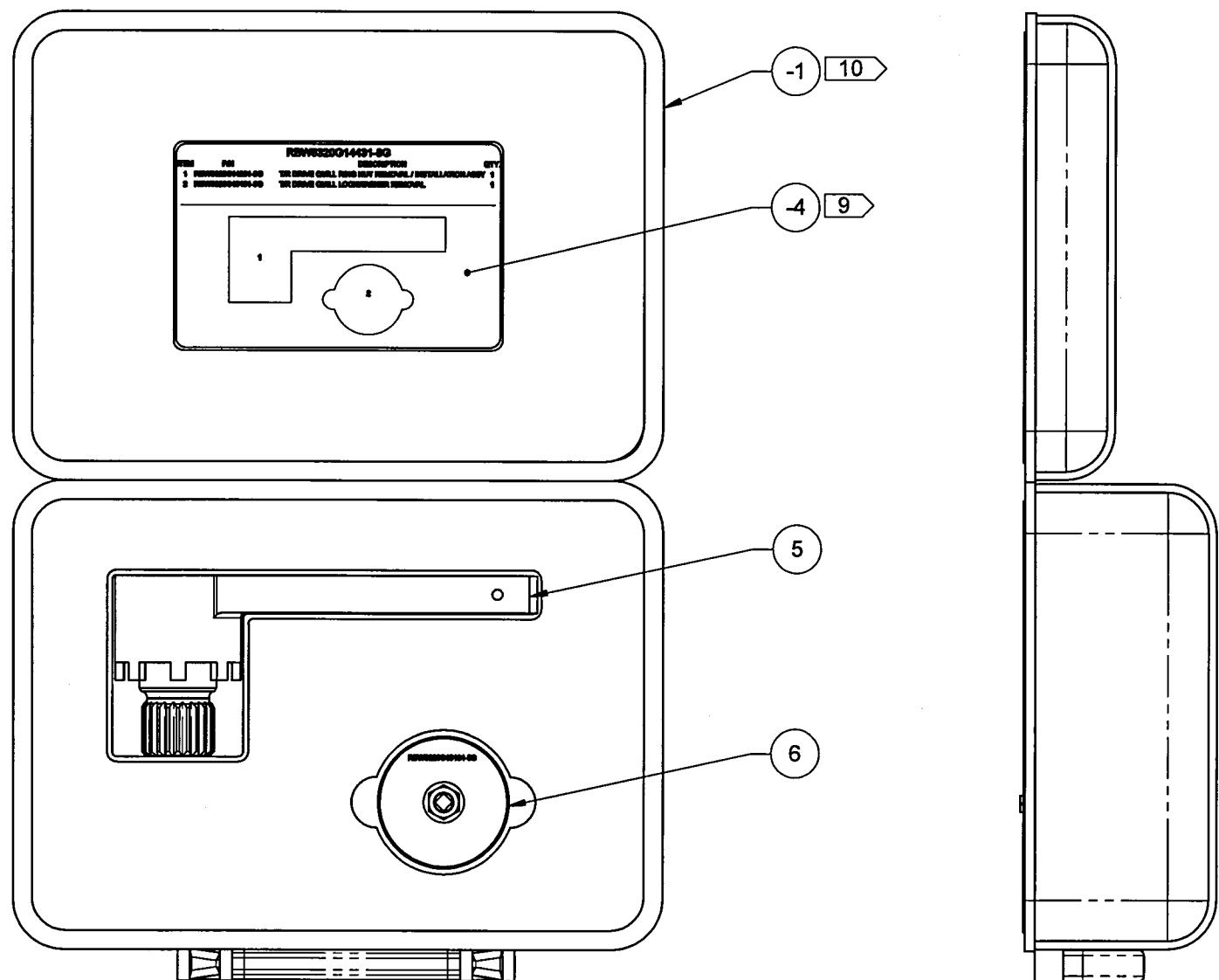
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NOTES:

1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A

4) TOLERANCES: $X.X = \pm 0.1"$ / $\pm 1^\circ$
 $X.XX = \pm 0.01"$ / $\pm 0.5^\circ$
 $X.XXX = \pm 0.005"$ / $\pm 0.1^\circ$
 $X.XXXX = \pm 0.0005"$ / $\pm 0.05^\circ$

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) BREAK SHARP EDGES: N/A

7) IDENTIFICATION: ENGRAVE THE TOOL P/N & S/N ON THE DART PLACARD WHERE INDICATED

8) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINUM POP RIVETS

9) HOT GLUE THE PLASTIC PLACARD ONTO THE TOP FOAM

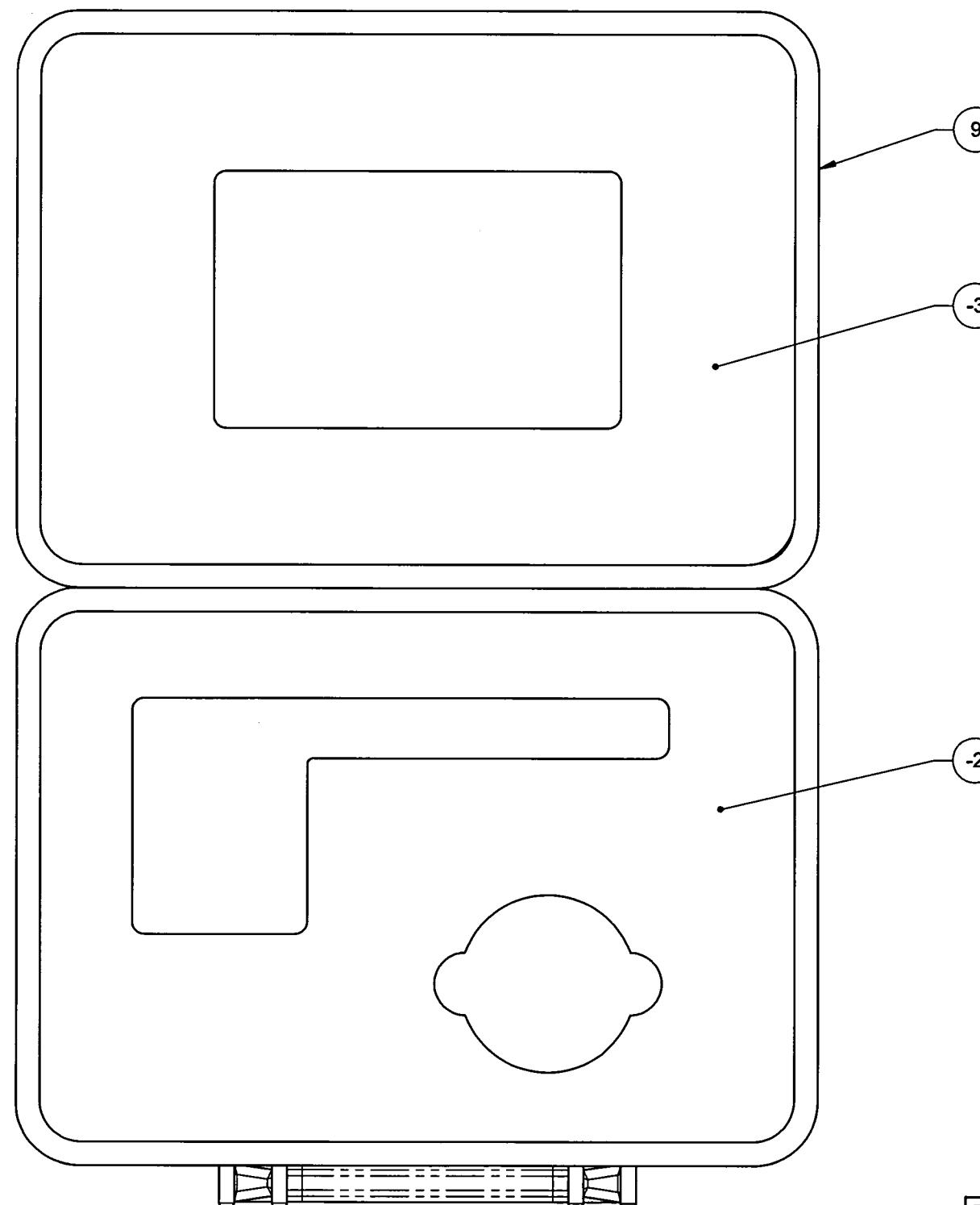
10) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE

RBW6320G14431-8G T/R DRIVE QUILL REMOVAL / INSTALLATION KIT

A	NEW ISSUE	18-566	VM
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	VM		
MFG. APPR.	DP		
APPROVED	<i>M. Lee</i>		
DATE	8/20/2018	SCALE	REV. A
		T/R DRIVE QUILL REMOVAL / INSTALLATION KIT	SHEET 1 OF 5
		NTS	COPYRIGHT © 2018 BY DART AEROSPACE LTD
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ITEM #	QTY	PART #	PART TITLE
-2	1	RBW6320G14431-8G-2	BOTTOM FOAM
-3	1	RBW6320G14431-8G-3	TOP FOAM
9	1	PELICAN #APP-1450-E	PELICAN CASE 1450



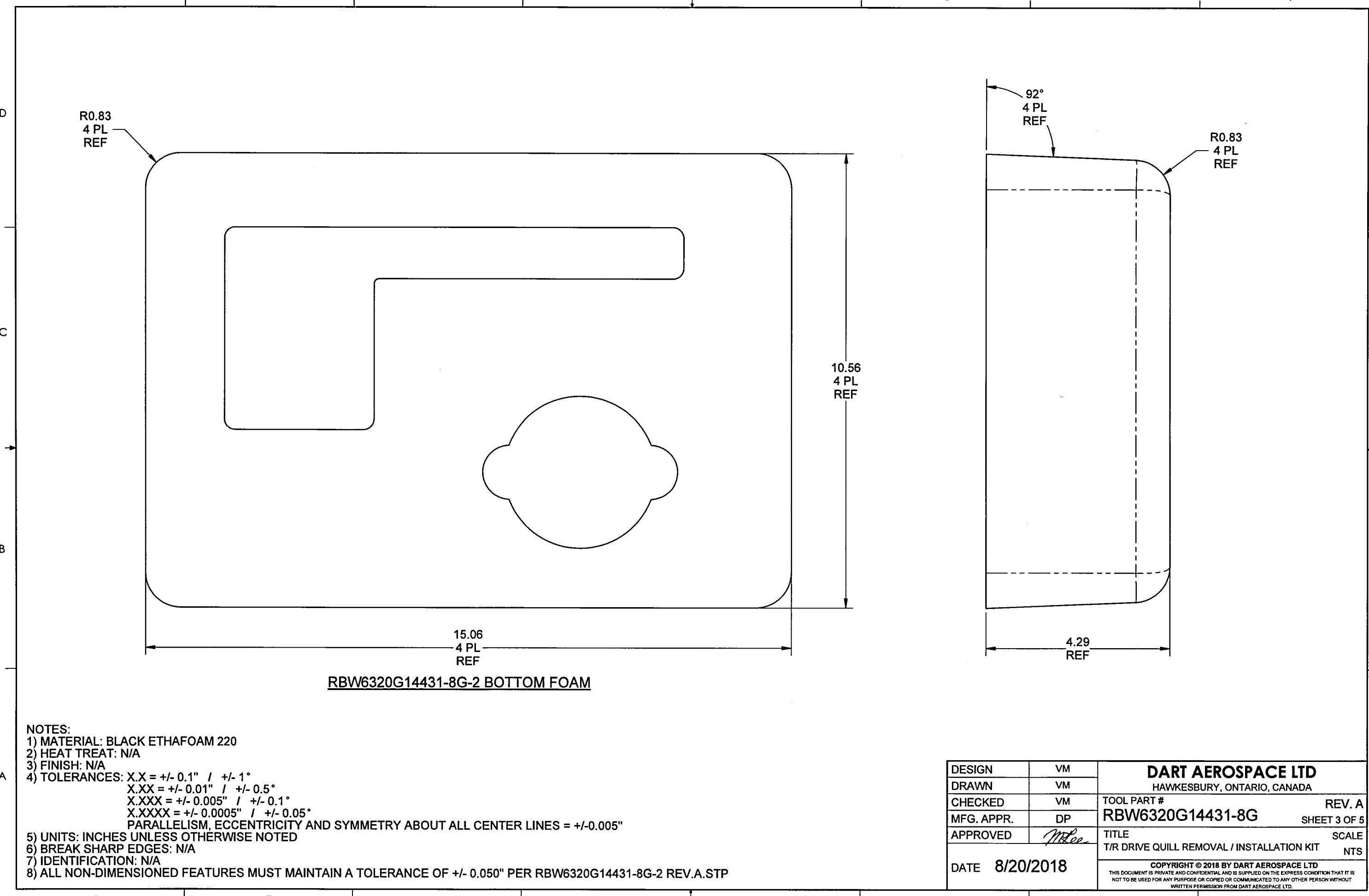
NOTES:

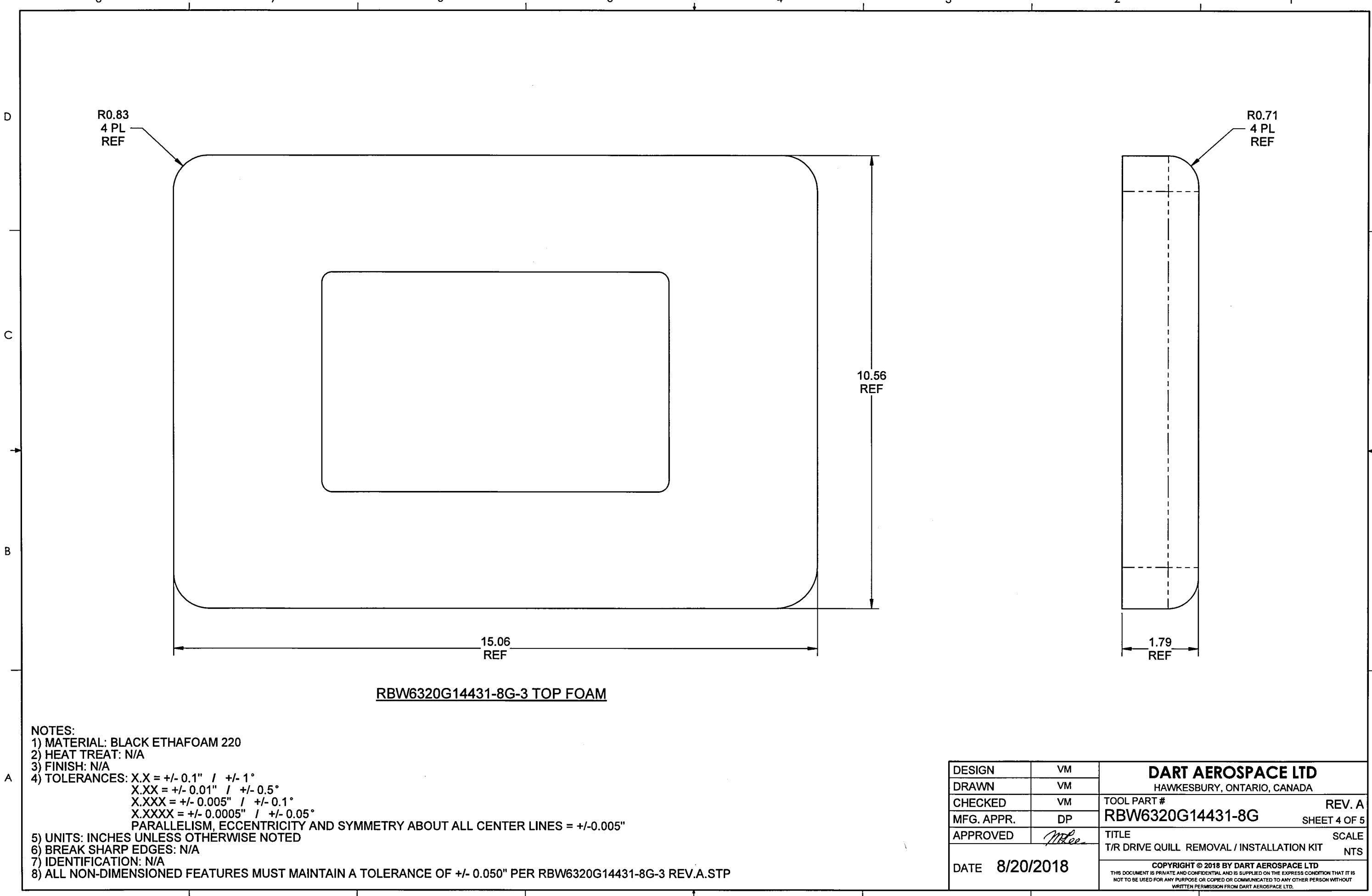
- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: $X.X = +/- 0.1"$ / $+/- 1^\circ$
 $X.XX = +/- 0.01"$ / $+/- 0.5^\circ$
 $X.XXX = +/- 0.005"$ / $+/- 0.1^\circ$
 $X.XXXX = +/- 0.0005"$ / $+/- 0.05^\circ$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $+/- 0.005"$
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A

RBW6320G14431-8G-1 PACKAGING ASSY

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	VM	
CHECKED	VM	
MFG. APPR.	DP	
APPROVED	<i>McLee</i>	TOOL PART # RBW6320G14431-8G REV. A SHEET 2 OF 5 TITLE T/R DRIVE QUILL REMOVAL / INSTALLATION KIT SCALE NTS
DATE	8/20/2018	COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

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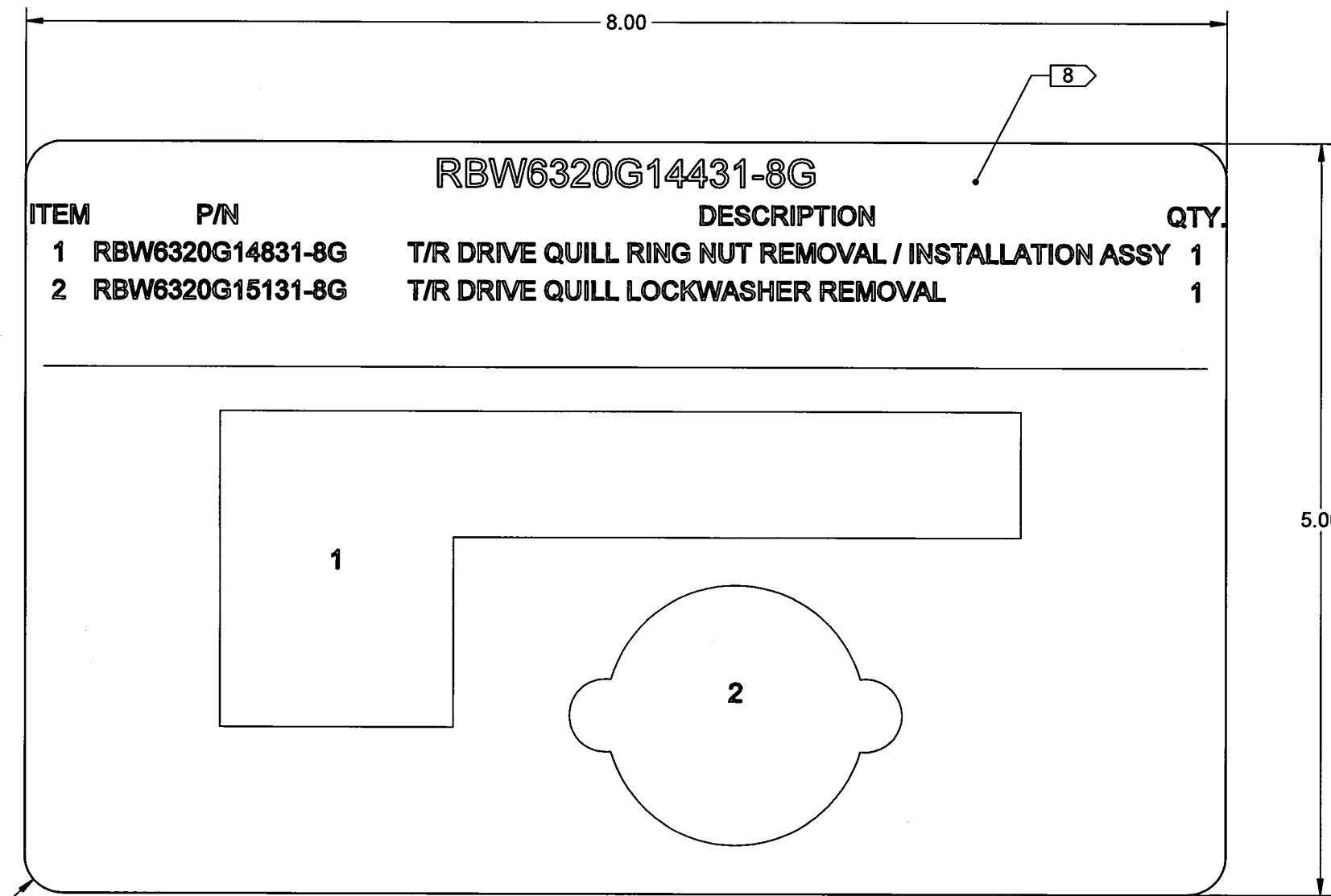




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RBW6320G14431-8G-4 POSITION PLACARD

NOTES:

1) MATERIAL: MULTI-CRAFT PLASTICS # LM922402

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°

X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) BREAK SHARP EDGES: N/A

7) IDENTIFICATION: N/A

8) BLACK BACKGROUND WITH WHITE LETTERS AND LINES

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6320G14431-8G	SHEET 5 OF 5
APPROVED	<i>M. Lee</i>	TITLE	SCALE
		T/R DRIVE QUILL REMOVAL / INSTALLATION KIT	NTS
DATE	8/20/2018	COPRIGHT © 2018 BY DART AEROSPACE LTD	
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